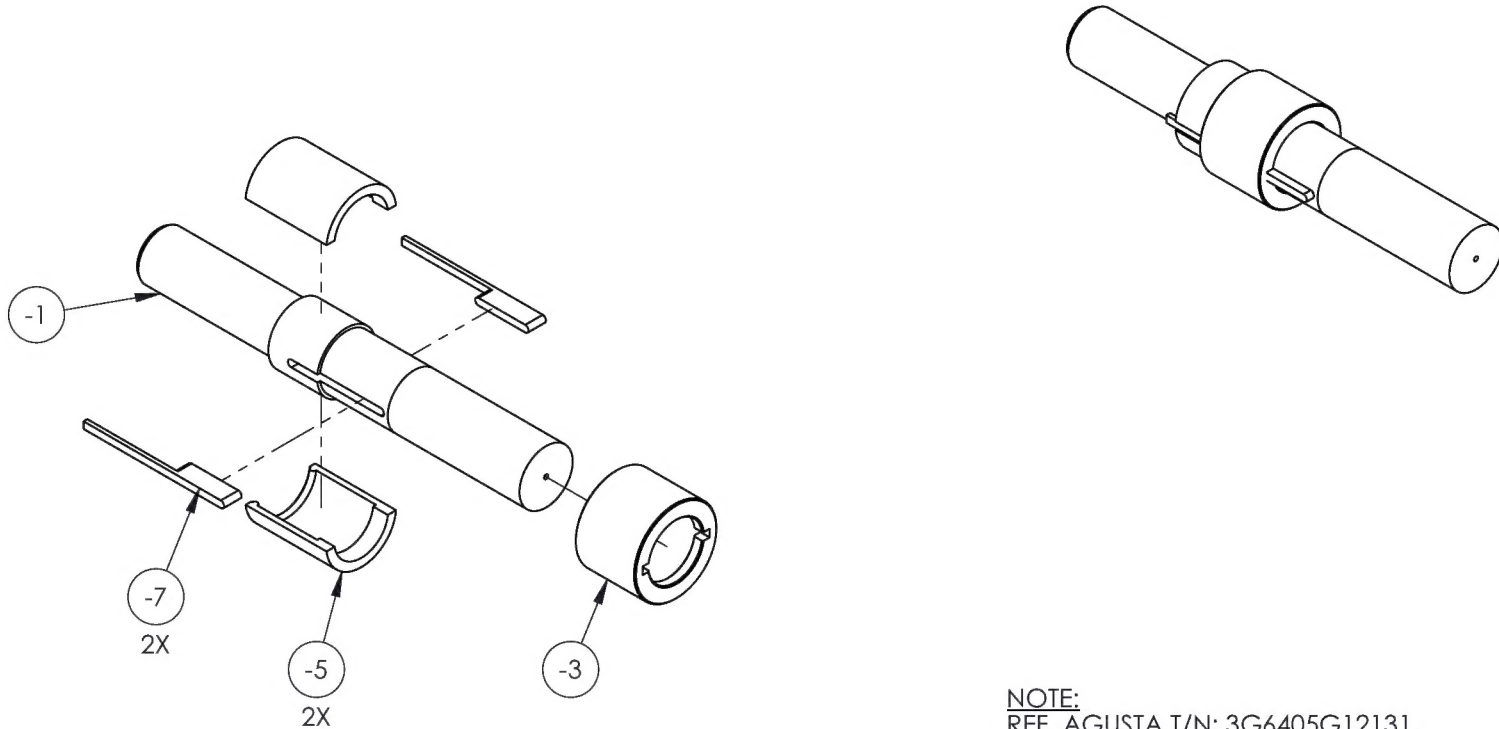


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/26/2015	RJC	JAG
2	16-0211	-1, -3, & -5 CH'D MATERIAL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. -1 ADDED CENTERS OK NOTE.	11/3/2016	RJC	JAG



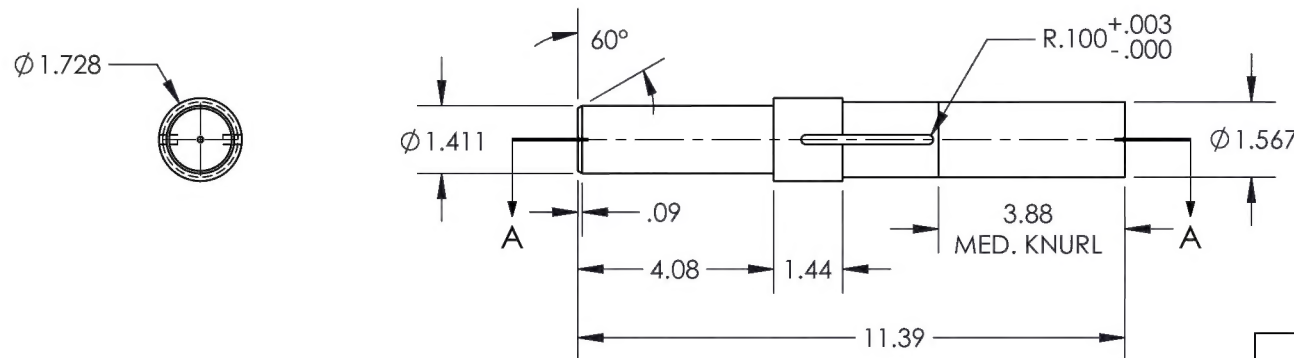
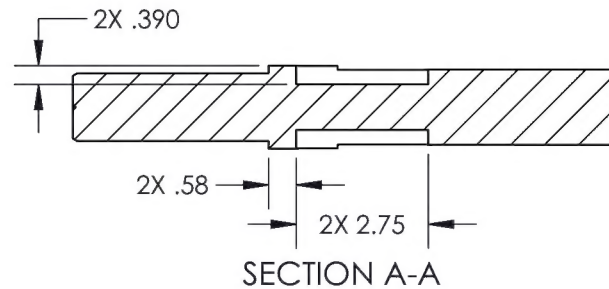
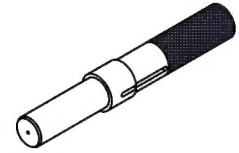
NOTE:
REF. AGUSTA T/N: 3G6405G12131.

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO. RBW6405G12131-3G	REV 2
MAT'L FEAT TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:4	DATE 8/21/2015
SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	HANDLE	WHITE DELRIN/ACETAL		2
			-3	1	CLAMP	WHITE DELRIN/ACETAL		3
			-5	2	HALF SHELL	WHITE DELRIN/ACETAL		4
			-7	2	FINGER	6061		5

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0211	-1 CH'D MATERIAL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL, ADDED CENTERS OK NOTE.	11/3/2016	RJC	JAG

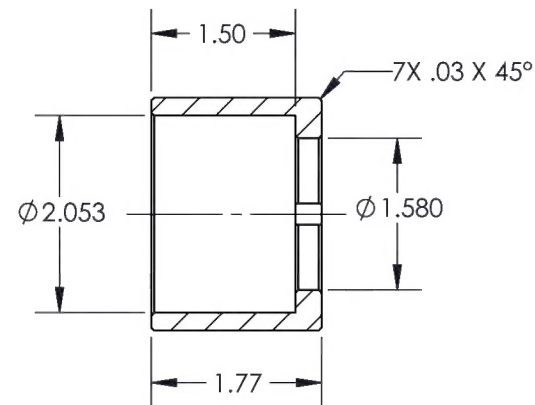
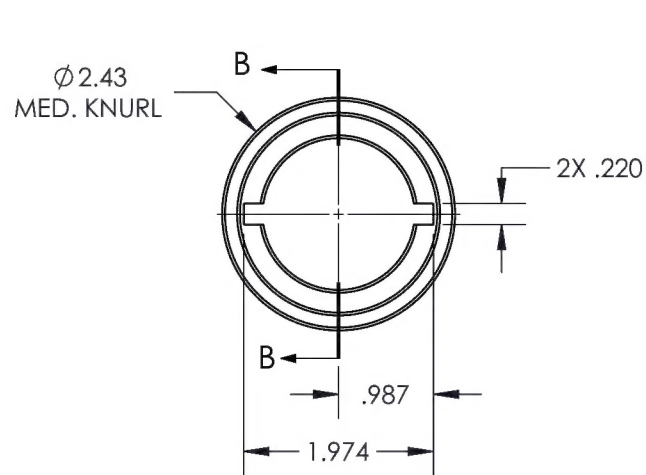
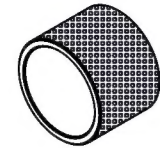


(1)
HANDLE

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO. RBW6405G12131-3G-1	REV 2
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:4	DATE 8/21/2015
SHEET 2 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0211	-3 CH'D MATERIAL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL.	11/3/2016	RJC	JAG



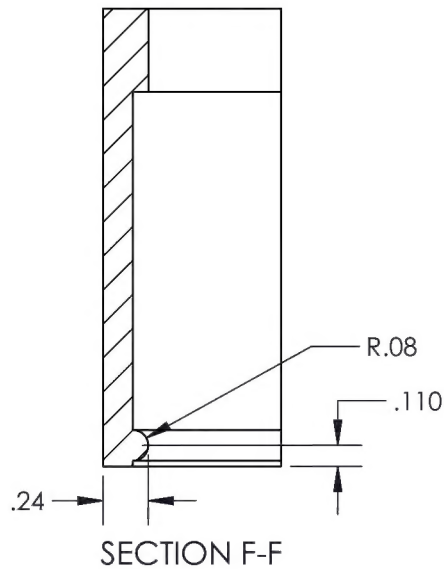
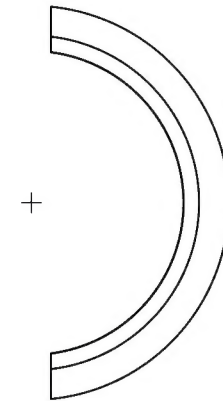
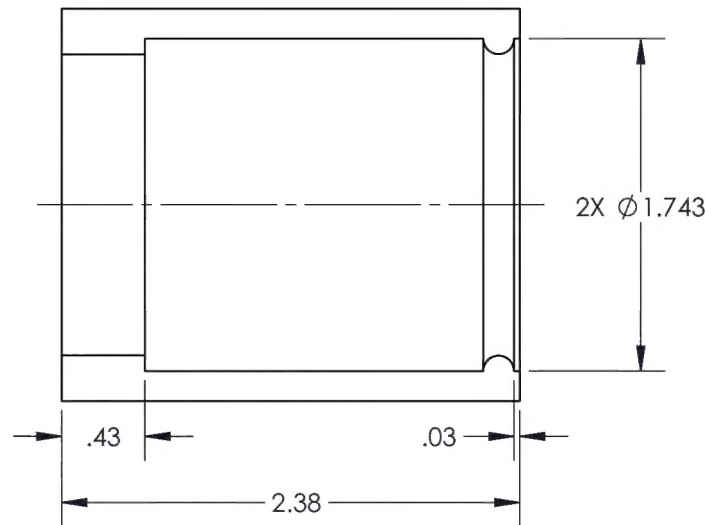
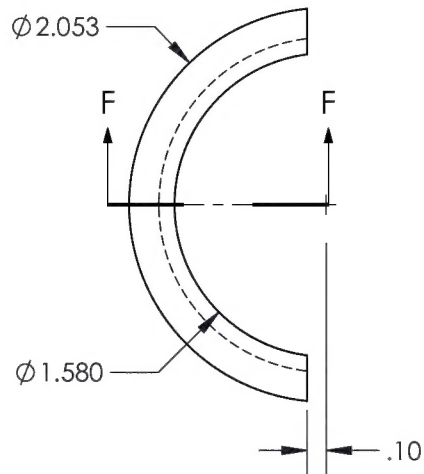
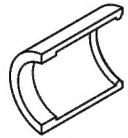
SECTION B-B

(-3)
CLAMP

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO. RBW6405G12131-3G-3	REV 2
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:2	DATE 8/21/2015
SHEET 3 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0211	-5 CH'D MATERIAL WAS WHITE DELRIN IS WHITE DELRIN/ACETAL.	11/3/2016	RJC	JAG

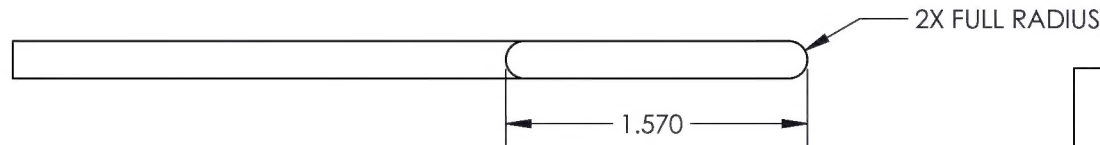
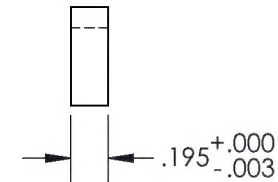
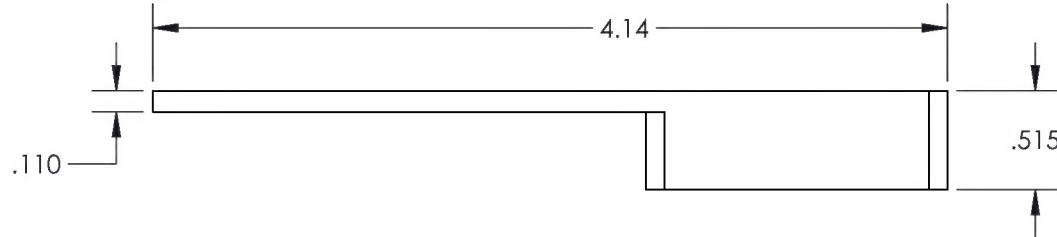
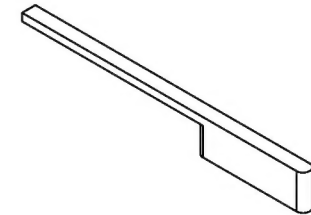


(-5)
HALF SHELL

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO. RBW6405G12131-3G-5	REV 2
MAT'L WHITE DELRIN/ACETAL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ±.5°
SPEC	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 8/21/2015
SHEET 4 OF 5	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



⑦
FINGER

DART AEROSPACE	
TITLE TOOL, T/R SLIDER BUSHING INSTALL (NEW STYLE BUSHING)	
DWG NO. RBW6405G12131-3G-7	REV 2
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 1:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/21/2015	USED ON MODEL
SHEET 5 OF 5	